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D500-560-041
Job Sheet 191973



Part No: D500-560-041

Job Qty: 2 pcs

Part Name: Cargo Mirror Installation 6"



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/14/19

Job Tracking No:

Due Date: 3/26/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D IPP Rev:E 03.10.15 Reformat; Removed D2057 KJ/RF IPP Rev:F 08-05-27 as per ECN1195p
DD verified by:EC IPP Rev:G 10.04.22 chg route seq DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	2 pcs	3/26/19		0.00	0.60	Small Fab - 1		DAS 36 9-89
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	2 pcs	3/26/19		0.00	0.00	QC 5 - 10		DAS 68 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68	MAR 18 2019	
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
130	Packaging 1-1 - Pick Kit - B4B	2 pcs	3/26/19		0.00	0.00	Packaging 1 - 1 - B4B		MAR 18 2019
							Packaging 1 - 2 - B4B		
							Packaging 1 - 3 - B4B		
							Packaging 1 - 4 - B4B		
							Packaging 1 - 5 - B4B		

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				Packaging 1 - 6 - B4B		
				Packaging 1 - 7 - B4B		
				Packaging 1 - 8 - B4B		
				Packaging 1 - 9 - B4B		
				Packaging 1 - 10 - B4B		
				Packaging 1 - 11 - B4B		
				Packaging 1 - 12 - B4B		
				Packaging 1 - 13 - B4B		
				Packaging 1 - 14 - B4B		
				Packaging 1 - 15 - B4B		
				Packaging 1 - 16 - B4B		
				Packaging 1 - 17 - B4B		
				Packaging 1 - 18 - B4B		
				Packaging 1 - 19 - B4B		
				Packaging 1 - 20 - B4B		
				Packaging 1 - 21 - B4B		
				Packaging 1 - 22 - B4B		
				Packaging 1 - 23 - B4B		
				Packaging 1 - 24 - B4B		
				Packaging 1 - 25 - B4B		
				Packaging 1 - 26 - B4B		
				Packaging 1 - 27 - B4B		
				Packaging 1 - 28 - B4B		
				Packaging 1 - 29 - B4B		
				Packaging 1 - 30 - B4B		
				Packaging 1 - 31 - B4B		
				Packaging 1 - 32 - B4B		
				Packaging 1 - 33 - B4B		
				Packaging 1 - 34 - B4B		
				Packaging 1 - 35 - B4B		
				Packaging 1 - 36 - B4B		
140	QC 4	2 pcs	3/26/19	0.00 0.00	QC 4 - 28	
					QC 4 - 42	
					QC 4 - 58	9-89 DAS 69
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
150	Packaging 3-1 - Stock - B4B	2 pcs	3/26/19	0.00 0.00	Packaging 3 - 1 - B4B	9-89 DAS 69
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
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				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
155 DC - 1 - B4B	2 pcs	3/26/19	0.00 0.00	DC - 1 - B4B	DAS 21 MAR 18 2019
				DC - 2 - B4B	9-55
160 QC 21 - FG	2 pcs	3/26/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	DAS 21 MAR 18 2019
				QC 21 - SA - 53	21

Part Op 110 - (Small Fab - Before assembly repass tap on stud. Assemble as per drawing D500-560 PAGE 8- BLUE FILE
 Descriptions: 120 - QC5- Inspect part completeness to step on W/O

130 - Pick Kit

140 - QC4- 100% Inspect kits for completeness

150 - Identify and pack for shipping as per PPP D500-560-041 Location:

155 - Document Control - Photocopy bluefile and create labels as per PPP D500-560-041 CHG006

160 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN526C1032R10	Screw	8 Ea (4 ea)	110-Small Fab - 1	5071864
D1048	Clamp	4 pcs (2 ea)	110-Small Fab - 1	5114661
D1049	Saddle	4 pcs (2 ea)	110-Small Fab - 1	5152184
D2010-101	Mirror Bracket 369/500	2 pcs (1 ea)	110-Small Fab - 1	514656
D2010-103	Mirror Arm 369/500	2 pcs (1 ea)	110-Small Fab - 1	5150633
D2011-101	Mirror 6"	2 pcs (1 ea)	110-Small Fab - 1	5142085
AN3-4A	Bolt	8 Ea (4 ea)	130-Packaging 1-1 - Pick Kit - B4B	5149178

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	AN526C1032R10	8	57	0
	D1048	4	18	0
	D1049	4	20	0
	D2010-101	2	3	0
	D2010-103	2	4	0
	D2011-101	2	29	0
	AN3-4A	8	292	0
130-Packaging 1-1 - Pick Kit - B4B				

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐					
Date : _____		Sequence # : _____		QTY Affected : _____		MRB (QS1042) Completed By _____ Lead hand / Supervisor _____ QC / QA Coordinator _____	
Description Work Order Deviation				Disposition			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread					
		Other/Details: _____					



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Container No: S163386



Part: D500-560-041

Job No: 191973

Serial No/Batch: S163386

Revision:

Inspector:

Exp Date:

Instructions:

TC STC SH90-17 Issue 7, F.A.A. STC SH849NE